

1 **Title:**

2 The reliability of a portable steam sauna pod for the whole-body passive heating of humans.

3

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23

24 **Abstract**

25 **Introduction:** Passive heating is receiving increasing attention within human performance and health contexts.
26 A low-cost, portable steam sauna pod may offer an additional tool for those seeking to manipulate physiological
27 (cardiovascular, thermoregulatory and sudomotor) and perceptual responses for improving sporting or health
28 profiles. This study aimed to 1) report the different levels of heat stress and determine the pods' inter-unit
29 reliability, and 2) quantify the reliability of physiological and perceptual responses to passive heating.

30
31 **Method:** In part 1, five pods were assessed for temperature and relative humidity (RH) every 5min across
32 70min of heating for each of the 9 settings. In part 2, twelve males (age: 24 ± 4 years) completed two 60min
33 trials of passive heating (3x20min at $44^{\circ}\text{C}/99\%$ RH, separated by 1 week). Heart rate (HR), rectal (T_{rectal}) and
34 tympanic temperature (T_{tympanic}) were recorded every 5min, thermal comfort (T_{comfort}) and sensation ($T_{\text{sensation}}$)
35 every 10min, mean arterial pressure (MAP) at each break period and sweat rate (SR) after exiting the pod.

36
37 **Results:** In part 1, setting 9 provided the highest temperature ($44.3\pm 0.2^{\circ}\text{C}$) and longest time RH remained
38 stable at 99% (51 ± 7 min). Inter-unit reliability data demonstrated agreement between pods for settings 5-9
39 (intra-class correlation [ICC] >0.9), but not for settings 1-4 (ICC <0.9). In part 2, between-visits, high correlations,
40 and low typical error of measurement (TEM) and coefficient of variation (CV) were found for T_{rectal} , HR, MAP,
41 SR, and T_{comfort} , but not for T_{tympanic} or $T_{\text{sensation}}$. A peak T_{rectal} of $38.09\pm 0.30^{\circ}\text{C}$, HR of $124\pm 15\text{b}\cdot\text{min}^{-1}$ and a sweat
42 loss of $0.73\pm 0.33\text{L}$ were reported. No between-visit differences ($p>0.05$) were observed for T_{rectal} , T_{tympanic} ,
43 $T_{\text{sensation}}$ or T_{comfort} , however HR ($+3\text{b}\cdot\text{min}^{-1}$) and MAP ($+4\text{mmHg}$) were greater in visit 1 vs. 2 ($p<0.05$).

44
45 **Conclusion:** Portable steam sauna pods generate reliable heat stress between-units. The highest setting
46 ($44^{\circ}\text{C}/99\%$ RH) also provides reliable but modest adjustments in physiological and perceptual responses.

47
48 **Key words**

49 Hyperthermia; heat therapy; heat adaptation, reliability, passive heating.

50 **Abbreviations**

51	ANOVA	Analysis of variance
52	A.U	Arbitrary unit
53	CI	Confidence interval
54	CV	Coefficient of variation
55	ES	Effect size
56	HA	Heat acclimation/acclimatisation
57	HR	Heart rate
58	ICC	Intraclass correlation coefficient
59	IQR	Interquartile range.
60	LoA	Limits of Agreement
61	MAP	Mean arterial pressure
62	RH	Relative humidity
63	RH _{pod}	Relative humidity within portable steam sauna pod
64	RPE	Rating of perceived exertion
65	SD	Standard deviation
66	SR	Sweat rate
67	T _{comfort}	Thermal comfort
68	T _{pod}	Temperature within portable steam sauna pod
69	T _{rectal}	Rectal temperature
70	T _{sensation}	Thermal sensation
71	T _{tympanic}	Tympanic temperature
72	TEM	Technical error of measurement
73	$\dot{V}O_{2peak}$	Peak oxygen uptake
74	$\dot{V}O_{2max}$	Maximal oxygen uptake
75	Δ	Change

76 1. Introduction

77 Passive heating is an area receiving increasing attention within human health (Brunt and Minson, 2021; Kim
78 et al., 2020a) and performance contexts (Heathcote et al., 2018), given the potential for hyperthermia to induce
79 positive adaptations. There exists a range of passive heating modalities, including hot water immersion (HWI)
80 (Brunt et al., 2016b; Zurawlew et al., 2016), sauna exposure (Ashworth et al., 2023; Kirby et al., 2021; Scoon
81 et al., 2007), and water-perfused garments (Chiesa et al., 2016; Gibson et al., 2022). Such techniques may be
82 used in isolation or in combination with exercise (Ruddock et al., 2016), to induce local or systemic responses.
83 When repeated across multiple days, these responses stimulate thermally driven adaptations (Taylor, 2014).

84
85 Traditionally, to induce heat adaptation, individuals such as athletes or military personnel, were required to
86 perform 'active' heat acclimation and/or acclimatisation (HA), i.e., undertake prolonged, low-to-moderate
87 intensity exercise in hot conditions (Tyler et al., 2016). Whilst these protocols are effective at inducing
88 physiological and perceptual adaptations leading to improved performance in the heat (James et al., 2018,
89 2017; Willmott et al., 2018, 2017, 2016), frequent and repeated exercise bouts are required to achieve the
90 described physiological responses, notably often targeting a core temperature of 38.5°C (Daanen et al., 2017;
91 Taylor, 2014). Active HA approaches necessitate physical activity of differing intensities and volumes
92 according to the specific nature of the HA protocol (Gibson et al., 2015a, 2015b). This creates an opportunity
93 for individualisation of the intervention, however, this method can be logistically challenging to implement for
94 multiple individuals simultaneously (Gibson et al., 2020, 2015b). In these situations, a more simplistic but less
95 efficient protocol e.g., fixed intensity exercise, is often implemented. In contrast, passive HA minimises
96 exercise requirements and complexities. This subsequently reduces the interference with training programming
97 by enabling routine training and adding the chosen heat stimulus afterwards (Gibson et al., 2020). Achieving
98 heat adaptation through passive means is therefore appealing to populations who carefully manage volumes
99 of physical activity (e.g. military, sporting populations). Previous research reports three weeks of post-training
100 sauna bathing, can improve run time to exhaustion (+32%, [Scoon et al., 2007]) and enhanced key
101 determinants of endurance performance, e.g., increased maximal oxygen uptake ($\dot{V}O_{2max}$: +0.3 L.min⁻¹) and
102 speed where blood lactate concentration ≥ 4 mmol.L⁻¹ (+0.6 km h⁻¹) (Kirby et al., 2021). The application of
103 passive heating extends beyond preparing individuals for physical activity in a hot environment, as this
104 construct, also termed "thermal or heat therapy", may promote positive health outcomes. For example,
105 ameliorated metabolic profiles/status (Ely et al., 2019a, 2019b), improved cardiovascular risk factors (Brunt et
106 al., 2019, 2016a, 2016c), and enhanced muscle function (Ely et al., 2019b; Racinais et al., 2017; Rodrigues et
107 al., 2021). Epidemiological and experimental data also supports the efficacy of passive heating, via sauna use,
108 as a tool to improve morbidity and mortality (Laukkanen et al., 2015, 2018; Laukkanen and Laukkanen, 2018).

109
110 To achieve heat adaptation, the physiological stimulus evoked during passive heating may be characterised
111 by core temperatures $>38.5^{\circ}\text{C}$, and an elevated heart rate (HR) and sweat rate (SR) above that expected
112 during the same activity in a thermoneutral environment (Sawka et al., 2011). Typical responses to a single
113 sauna bathing are apparently similar to the physiological stimuli 'required' for heat adaptation. Specifically, it
114 has been reported that a 60 min sauna at 80°C (Leppäluoto et al., 1986) elicited an increase in rectal
115 temperature (T_{rectal}) of 0.8-1.1°C, with a HR of ~ 110 b.min⁻¹, and a sweat loss of +0.7-0.9 kg in young, healthy
116 participants. Implementing intermittent sauna exposures at 90°C, 5-16% relative humidity (RH) i.e., three 15
117 min exposures with 2 min normothermic intervals (Gryka et al., 2014), increased T_{rectal} by 1.5°C and induced
118 a HR of ~ 130 b.min⁻¹ in young males. Interestingly, a relatively shorter duration sauna (30 min) evoked

119 comparable changes in T_{rectal} ($+2.0^{\circ}\text{C}$) in older volunteers, even when the heat stress was lower (73°C , 10-
120 20% RH) (Laukkanen et al., 2018). These data using sauna only exposures are similar to the physiological
121 responses reporting during post-exercise heating, i.e., peak tympanic/rectal temperatures of $38.6\text{-}39.2^{\circ}\text{C}$, HR
122 of $110\text{-}130\text{ b}\cdot\text{min}^{-1}$ and SR of $+0.6\text{-}1.6\text{ L}\cdot\text{h}^{-1}$ (Ashworth et al., 2023; Kirby et al., 2021; Stanley et al., 2015).
123 Taken together, these data support passive heating via sauna as an appropriate methodology for manipulating
124 core temperature and associated physiological responses contributing to heat adaptation.

125

126 Given the potential performance and health benefits of passive heating interventions, to increase opportunity
127 for their use there is a need to seek simple and cost-effective equipment that can be used across a number of
128 settings. In particular those that permit home-based usage, e.g., outside of Scandinavia, access to sauna
129 facilities may be limited to specialist facilities. Recently portable steam sauna pods have become commercially
130 available and therefore individuals seeking to undertake sauna exposure for health or performance reasons
131 may now be in a position to remove some barriers preventing use. Accordingly, the aims of this study were to:
132 1) investigate the different levels of heat stress and determine the inter-unit reliability of a commercially
133 available portable steam sauna pod; 2) quantify the acute physiological and perceptual responses to 60 min
134 of seated rest within the portable steam sauna pod, and 3) quantify between-day reliability in physiological and
135 perceptual responses during 60 min of seated rest within the portable steam sauna pod. It was hypothesised
136 that the devices would demonstrate intra-unit reliability and would reproducibly elicit desirable physiological
137 responses including core temperature $>38.5^{\circ}\text{C}$, HR $>100\text{ b}\cdot\text{min}^{-1}$ and SR of $>1\text{ L}\cdot\text{hr}^{-1}$.

138 **2. Methods**

139 **2.1 Experimental design and ethical approval**

140 This two-part study was approved by the lead institution's Research Ethics and Governance Committee and
141 conducted in accordance with the principles of the Declaration of Helsinki (2013). Part 1 investigated the
142 stability of five commercially available portable steam sauna pods across pre-programmed heat stress settings.
143 Human participants were not involved in these assessments. Part 2 investigated the between-day reliability of
144 human physiological and perceptual responses to 60 min of passive heating within two sauna exposures
145 (separated by 1 week [test-retest]) using setting 9 only. Each exposure was divided into three 20 min periods,
146 separated by 5 min rest in temperate conditions.

147

148 **2.2.1 Part 1: The stability of heat stress within the portable steam sauna pod systems**

149 The full-body, portable 2 L steam sauna pod ([SKU: BA7426] Costway, UK) examined in this study are
150 manufactured from multi-layered cotton (for insulation) and polyester (for waterproofing), around a polyvinyl
151 chloride frame (width: 72 cm, depth: 99 cm, height: 85 cm, volume 0.6 m³). A folding chair was located inside
152 given prospective users will be seated with their head protruding through the open neckline. For safety, the
153 water steamer container and associated digital control panel were located outside of the sauna, remaining
154 connected through plastic tubing (Figure 1).

155

156 To assess the stability of heat stress within the portable steam sauna pods, each heat stress setting (i.e., 1 to
157 9) was tested for a period of 70 min, with testing repeated in a random counterbalanced order, with at least 24
158 hours between tests. The five portable steam sauna pods were set up in accordance with the manufacturer
159 guidelines within temperate laboratory conditions (18.7 ± 0.3°C, 44.6 ± 0.6% RH). Sauna pods were placed in
160 line, with ~100 cm between pods, and zipped up before the water steamer container were filled with 2 L of
161 water (~16-18°C). The pods were then turned on, adjusted to the pre-determined setting, and followed the
162 fixed heat stress test protocol (70 min at a single setting for the entire duration). A thermistor probe (PROACT,
163 UK [accuracy to ± 0.1°C]) and humidity sensor (Eidyer, UK) were suspended centrally inside the portable
164 steam sauna pods and located above the interior steam output container, which was ~10 cm above the centre
165 of the inserted chair. The thermistor probe and humidity sensor interfaces were located outside of the systems
166 to allow for continuous monitoring of the pod temperature (T_{pod}) and relative humidity (RH_{pod}).

167

168 **2.2.2 Part 2: Investigating the between-day reliability of human physiological and perceptual responses**
169 **to 60 min of passive heating within the portable steam sauna pod system**

170

171 **2.2.2.1 Participants**

172 For part 2, twelve recreationally trained, young healthy males (age: 24 ± 4 years, body mass: 77.0 ± 12.1 kg,
173 stature: 1.77 ± 0.07 m, body mass index: 24.5 ± 3.1 kg.m², body surface area: 1.94 ± 0.18 m², $\dot{V}O_{2peak}$: 3.85 ±
174 0.42 L·min⁻¹) volunteered, having provided written informed consent. All participants completed an incremental
175 cycle test in temperate conditions (19.9 ± 0.6°C, 46.6 ± 3.5% RH) to determine $\dot{V}O_{2peak}$, prior to undertaking
176 the two separate visits, 1 week apart, which involved 60 min (3 x 20 min periods) of passive heating within the
177 portable steam sauna pod.

178

179 **2.2.2.2 $\dot{V}O_{2peak}$ test**

180 The first visit comprised of baseline physiological assessments including stature (SECA 217 mobile
181 stadiometer, UK) and body mass (electronic weighing scales Adam Equipment Co Ltd., UK). Participants
182 completed a cycling $\dot{V}O_{2peak}$ test on a static ergometer (Monark 874E, Vansbro, Sweden), starting at 70 W for
183 5 min, then increasing $21 \text{ W}\cdot\text{min}^{-1}$ until volitional exhaustion. HR and rating of perceived exertion (RPE: 6-20
184 scale [Borg, 1982]) were recorded in the final 15 sec of each stage. Upon reaching an RPE of 16, expired air
185 was collected in Douglas bags for ~45 sec per stage until the end of the test (i.e., cadence <60 RPM or
186 volitional exhaustion). Expired air was sampled using a MiniMP 5200 analyzer (Servomex, UK) and a dry gas
187 meter (Harvard Apparatus, UK).

188

189 2.2.2.3 Experimental protocol

190 Prior to arrival, participants were informed of all the experimental procedures and advised to arrive rested (e.g.
191 no high-intensity exercise 24 hours prior) and in a hydrated state (e.g. ingest ~500 mL 60 min prior). Upon
192 arrival, participants' urine was analysed to assess hydration status via osmolality (<700 mOsmol.kg⁻¹
193 [Osmocheck, Vitech Scientific Ltd., Japan]), specific gravity (<1.020 [handheld refractometer, Atago, Japan])
194 and colour <3. Nude body mass was then measured, before participants self-inserted a disposable rectal probe
195 (PROACT, UK) 10 cm past the rectal sphincter. Participants then rested in a temperate environment ($19.8 \pm$
196 1.1°C , $42.7 \pm 3.2\%$ RH) for 15 min where baseline physiological and perceptual measures were recorded.
197 T_{rectal} was measured to the nearest 0.10°C using a 4600 Series Precision™ thermometer (Yellow Springs
198 Instruments [YSI], USA) and tympanic temperature ($T_{tympanic}$) was measured using a digital ear thermometer
199 (Braun ThermoScan® [IRT 4520] GmbH, Germany). Both methods were utilised to examine for differences in
200 temperature given the participants' heads were located outside of the sauna system and that $T_{tympanic}$
201 monitoring is more likely to be implemented outside of research settings. This information was used to identify
202 important health and safety considerations for users. HR was measured using a watch and chest strap (Polar
203 T31, Finland), and systolic and diastolic blood pressure recorded using an automated cuff (Omron M3
204 Intellisense) with mean arterial pressure (MAP) calculated later. Perceptual measurements of thermal comfort
205 ($T_{comfort}$: -4 = 'very uncomfortable' to +4 = 'very comfortable' [Zhang et al., 2004]) and thermal sensation were
206 also assessed ($T_{sensation}$: 0 = 'unbearably cold' to 8 = 'unbearably hot' [Toner et al., 1986]). Following the resting
207 period, participants sat in the portable sauna pod, which were set to setting 9 for a total 60 min (three 20 min
208 periods), with 5 min rest outside of the sauna system every 20 min. All participants wore underwear and shorts
209 throughout both trials. No fluid ingestion was permitted during.

210

211 2.4 Data and statistical analyses

212 Data are reported as mean \pm standard deviation (SD) unless otherwise stated. Data were assessed and
213 conformed to normality and sphericity prior to analyses. Analyses were conducted using reliability
214 spreadsheets (Hopkins, 2017) and SPSS software (v28.0, IBM, USA). Statistical significance was set at
215 $p < 0.05$.

216

217 For part 1, two-way repeated measures ANOVA were used to examine the main effect of time points (0-70
218 min) and sauna settings (1-9) for mean T_{pod} and RH_{pod} data, and the time*setting interaction. Mean \pm SD
219 stability data for T_{pod} and RH_{pod} were estimated from 5 min interval data across the 70 min test and calculated
220 from baseline where; T_{pod} increased and remained stable with $<1.0^\circ\text{C}$ change (Δ), and RH reached 99.0% and
221 remained stable with $<1.0\%$ Δ , both for the remainder of the test. For part 2, two-way repeated measures
222 ANOVA were used to examine the main effect of time and visit, and the time*visit interaction. Data were

223 collected every 5 min for T_{rectal} , T_{tympanic} and HR, and every 10 min for T_{comfort} and $T_{\text{sensation}}$. MAP data were
224 collected at the end of each period of heating (i.e. between 20-25, 45-50, and 70-75 min). Following a
225 significant F-value, Bonferroni-corrected post-hoc comparisons were used. To estimate whole-body sweat
226 loss, changes in pre-to-post body mass were calculated and analysed using a paired sample t-test.

227

228 To determine reliability, Pearson's correlation coefficients (r : between the two visits, and for the relationship
229 between T_{tympanic} and T_{rectal}) and intraclass correlation coefficients (ICC: between the two visits) were used to
230 present test-retest correlations, with agreement categorised as: '*Negligible*' = 0.0-0.3, '*Low*' = 0.3-0.5,
231 '*Moderate*' = 0.5-0.7, '*High*' = 0.7-0.9, and, '*Very high*' = 0.9-1.0 (Altman and Bland, 1983). Typical error of
232 measurement (TEM) and coefficient of variation (CV) were used to measure absolute and relative levels of
233 reliability, respectively. CV results were categorised as: '*Poor*' = >10%, '*Moderate*' = 5-10%, and, '*Good*' =
234 <5%. Effect size (Hedge's g mean bias and 95% limits of agreement [LoA] with upper, lower confidence
235 intervals [CIs]) were also calculated (Lakens, 2013). Effect size data were categorised as: '*Trivial*' = <0.19,
236 '*Small*' = 0.20-0.49, '*Medium*' = 0.50-0.79, and, '*Large*' = \geq 0.80. Data for peak and Δ (e.g., ΔT_{rectal}) were
237 calculated post-visit retrospectively.

238

239 3. Results

240 3.1 Part 1: The stability of heat stress within the portable steam sauna pod systems

241 A main effect of time was observed for T_{pod} ($f=6765.2$, $p<0.001$) and RH_{pod} ($f=1031.1$, $p<0.001$). T_{pod} ($f=5158.4$,
242 $p<0.001$) and RH_{pod} ($f=5928.7$, $p<0.001$) also demonstrated main effects for setting and the time*setting
243 interaction (T_{pod} : $f=1603.6$, $p<0.001$; RH_{pod} : $f=205.5$, $p<0.001$). For clarity, full post-hoc comparisons, and T_{pod}
244 and RH_{pod} data are presented in Figure 2. In summary, for within-setting analysis over the 70 min trial duration,
245 a linear increase and a higher T_{pod} ($p<0.05$) were observed from; 55 min for setting 5, 20-35 min before
246 stabilising for setting 6, 20-25 min before stabilising for setting 7, and, 15-20 min before stabilising for setting
247 8 and 9. For RH_{pod} , a linear increase and higher humidity ($p<0.05$) were also observed from; 60 min for setting
248 5, 20-35 min before stabilising for setting 6, 10-20 min before stabilising for setting 7 and 8, and, 10-15 min
249 before stabilising for 9. No changes in T_{pod} nor RH_{pod} were found over time for settings 1-4 ($p>0.05$). Inter-unit
250 reliability data are presented in Table 1, where high correlations, low TEM and good CV were found for T_{pod}
251 and RH across settings 5-9.

252

253 3.2 Part 2: Investigating the between-day reliability of human physiological and perceptual responses 254 to 60 min of passive heating within the portable steam sauna pod system

255

256 3.2.1. Baseline measures

257 There were no between-visit differences ($p>0.05$) in the participants' physiological (body mass: 76.9 ± 12.0 vs.
258 76.8 ± 12.0 kg, urine colour: 2 ± 1 vs. 2 ± 1 A.U, urine specific gravity: 1.011 ± 0.008 vs. 1.013 ± 0.006 A.U,
259 urine osmolality: 256 ± 184 vs. 294 ± 148 mOsm.kg⁻¹, resting HR: 70 ± 8 vs. 68 ± 8 b.min⁻¹, resting T_{rectal} : 37.34
260 ± 0.15 vs. $37.38 \pm 0.22^\circ\text{C}$ and resting $T_{tympanic}$: 36.5 ± 0.2 vs. $36.2 \pm 0.5^\circ\text{C}$) and perceptual state ($T_{sensation}$: 3.6
261 ± 0.6 vs. 3.7 ± 0.4 A.U and $T_{comfort}$: 0.5 ± 1.0 vs. 0.5 ± 1.2 A.U). The T_{pod} ($40.5 \pm 0.6^\circ\text{C}$ vs. $40.6 \pm 0.7^\circ\text{C}$) and
262 RH_{pod} ($99 \pm 0\%$ vs. $99 \pm 0\%$) were also not difference between visits ($p>0.05$).

263

264 3.2.2. Between-visit differences

265 A main effect of time was observed for all variables including: T_{rectal} ($f=28.7$, $p<0.001$), $T_{tympanic}$ ($f=42.6$,
266 $p<0.001$), HR ($f=125.6$, $p<0.001$), MAP ($f=12.6$, $p<0.001$), $T_{sensation}$ ($f=188.0$, $p<0.001$), and $T_{comfort}$ ($f=26.5$,
267 $p<0.001$). T_{rectal} and $T_{tympanic}$ increased from baseline after 55 min and 65 min respectively, HR increased from
268 baseline after 20 min, MAP was different from baseline at 25 min and 75 min, and, $T_{sensation}$ and $T_{comfort}$ differed
269 from baseline after 20 min and 45 min respectively (Figure 3).

270

271 There were no between-visit main effects for T_{rectal} ($f=0.0$, $p=0.896$), $T_{tympanic}$ ($f=3.0$, $p=0.110$), $T_{sensation}$ ($f=3.3$,
272 $p=0.098$), and $T_{comfort}$ ($f=0.1$, $p=0.756$). A between-visit main effect was observed for HR ($f=6.1$, $p=0.031$) and
273 MAP ($f=9.8$, $p=0.010$), whereby both were higher (HR $+3 \pm 3$ b.min⁻¹ and MAP $+5 \pm 4$ mmHg) in visit 1 vs. visit
274 2. SR did not differ between visits ($t=0.3$, $p=0.754$)

275

276 Only HR demonstrated a significant interaction effect ($f=2.0$, $p=0.033$), whereby it was observed that an
277 increase from baseline occurred after 20 min in visit 1, and after 30 min in visit 2. HR was also higher in visit 1
278 vs. visit 2 at 10, 20, 35 and 55 min (Figure 3).

279

280 3.2.3. Reliability outcomes

281 Between-visits, high correlations, low TEM and good CV were found for T_{rectal} , HR, MAP, SR and T_{comfort}
282 measures, but not for T_{tympenic} or $T_{\text{sensation}}$ (Table 2). Significant differences were found between T_{rectal} and
283 T_{tympenic} for mean, peak and Δ data (all $p < 0.05$) within visit 1 (mean bias \pm SD: $1.1 \pm 0.3^{\circ}\text{C}$, $0.5 \pm 0.3^{\circ}\text{C}$, and
284 $0.3 \pm 0.3^{\circ}\text{C}$, respectively) and visit 2 ($1.2 \pm 0.3^{\circ}\text{C}$, $0.6 \pm 0.3^{\circ}\text{C}$, and $0.6 \pm 0.7^{\circ}\text{C}$, respectively).

285

286 **3.3. Relationship between tympanic and rectal temperature data**

287 Non-significant correlations were observed between T_{rectal} and T_{tympenic} when examined as mean (visit 1:
288 $r=0.094$, $p=0.770$; visit 2: $r=0.553$, $p=0.062$), peak (visit: 1 $r=0.319$, $p=0.312$; visit: 2 $r=0.562$, $p=0.057$), and
289 the change (visit: 1 $r=0.362$, $p=0.248$; visit: 2 $r=0.110$, $p=0.734$).

290 4. Discussion

291 This two-part study quantified the different magnitudes of temperature and relative humidity elicited by each
292 setting of the portable steam sauna pods and determined the intra-unit reliability. Subsequently, the
293 physiological and perceptual responses to 60 min of passive heating during seated rest within the portable
294 steam sauna pod and their inter-day reliability were quantified. The sauna pods provided a range of
295 temperature and humidity conditions across the 9 available heating settings. Setting 9 provided the highest
296 T_{pod} ($44.3 \pm 0.2^{\circ}\text{C}$) and longest duration where RH remained stable at 99% (51 ± 7 min). Inter-unit reliability
297 data demonstrated agreement of temperature and humidity between pods when used for settings 5-9.
298 Participant's physiological and perceptual responses between-visits also demonstrated agreement, with low
299 variations observed, although HR demonstrated differences between trials. At the end of the passive heating
300 period, a peak T_{rectal} of $38.09 \pm 0.30^{\circ}\text{C}$ ($+0.72 \pm 0.38^{\circ}\text{C}$), a HR of 124 ± 15 $\text{b}\cdot\text{min}^{-1}$ ($+53 \pm 14$ $\text{b}\cdot\text{min}^{-1}$) and a SR
301 of 0.73 ± 0.33 $\text{L}\cdot\text{hr}^{-1}$ (-0.9% of body mass) were induced. The time course of change in physiological and
302 perceptual responses differed between variables, whereby differences from baseline were observed in HR and
303 $T_{\text{sensation}}$ after 20 min, MAP at 25 min, T_{comfort} after 45 min, and T_{rectal} and T_{tympanic} after 55 min and 65 min
304 respectively.

305

306 4.1 Part 1: Fixed heat stress

307 Given setting 9 achieved the highest temperature (44°C) and longest duration of high humidity (99% for 51
308 min), with low mean bias, very high correlations ($r = >0.9$), low TEM and good CV ($<5\%$) between pods, we
309 recommend that this setting may be adopted for passive heating interventions, where inducing maximal heat
310 stress is the objective. Further to this, our data also acknowledges that if maximal heat stress is not desired,
311 the sauna pods can generate and maintain stable and reliable environmental conditions above 30°C and at
312 99% RH for >40 min of passive heating when used on setting 6 or above. A notable issue with the portable
313 steam sauna pod however was that no changes in pod temperature nor humidity were observed for settings
314 1-4. It appears the water steamer does not provide a heating stimulus for these settings and is therefore only
315 effective for passive heating at setting >6 .

316

317 When programmed to setting 9, the T_{pod} (44°C) is similar to that most commonly reported for active HA
318 protocols (40°C) (Tyler et al., 2016) and for post-exercise HWI ($40\text{-}42^{\circ}\text{C}$) (Heathcote et al., 2018), although
319 the RH_{pod} (99%) is far higher than that implemented in active HA studies (40%). This information provides
320 context for alternate, passive heating interventions (e.g., portable steam sauna pod), although caution is
321 advised when making comparisons between passive and active methods, as differences in activity level and
322 physiological strain are experienced. When compared to other sauna-related literature, it is notable that the
323 maximum T_{pod} is inferior to traditional saunas that have been subject to experimental consideration (ambient
324 temperatures ranging $55\text{-}100^{\circ}\text{C}$ [Ashworth et al., 2023; Campbell et al., 2022; Kirby et al., 2021; Kissling et
325 al., 2022; Leppäluoto et al., 1986; Scoon et al., 2007; Stanley et al., 2015]). The overall heat stress may
326 however be comparable to some previous work given traditional saunas typically elicit low humidity ($<20\%$),
327 whereas the portable sauna pods elicit a RH of 99%. To illustrate this, the steam sauna pod elicited an
328 estimated wet bulb globe temperature of $\sim 44^{\circ}\text{C}$, which could also be elicited by air temperatures of 60°C and
329 a RH of 20%.

330

331 To achieve the desired thermal strain, users of the portable steam sauna should give consideration to the
332 intersection between device setting, starting body temperature, and exposure duration and for those individuals

333 seeking to elicit maximal heat stress, the highest temperature and humidity settings of the sauna pod will most
334 closely reflect the heat stress of a traditional sauna. Users are also encouraged to consider health and safety
335 implications when using the highest temperature settings and to avoid ill-effects of direct steam exposure (e.g.,
336 scalding). We therefore recommend the use of personal protective equipment when handling the water
337 steamer and ensure manufacturer guidelines are following for maximum time and water capacity.

338

339 **4.2. Part 2: Physiological and perceptual responses**

340 There were no main effect differences in physiological or perceptual responses, nor environmental conditions,
341 between sauna visits 1 and 2. High-very high correlations, low TEM and good CV were found for our examined
342 physiological e.g., T_{rectal} , HR and SR, and perceptual measures e.g., $T_{\text{sensation}}$ and T_{comfort} . It therefore appears
343 the sauna pods induce reliable responses and generates replicable conditions between-visits when
344 programmed to setting 9 and used for 60 min of passive heating. As such, the portable steam sauna could be
345 considered an additional method of passive heating/heat-maintenance and may after further investigation,
346 permit individuals to complete home-based heat interventions or where facilities are limited/restricted, e.g.,
347 nearby training area.

348

349 However, it is acknowledged that participant's T_{rectal} did not reach a target temperature of 38.5°C within the
350 tested timeframe of heating (i.e., 60 min), with modest T_{rectal} increases observed (mean: ~37.6°C, peak:
351 ~38.1°C, Δ : ~0.7°C). This may be considered a limitation of the steam sauna pod in the context examined (e.g.
352 passive), because the 60 min protocol does not seem to achieve previously described desirable magnitudes
353 of heat strain, nor magnitude of change required compared to recommendations for physiological adaptation
354 for sport and occupational performance (Sawka et al., 2011). Additionally, the pods may not be able to induce
355 sufficient thermal strain to initiate cellular and molecular responses related to heat adaptation (e.g., increased
356 heat shock proteins [Gibson et al., 2016, 2014]). It is noted that minimum 'thresholds' for heat adaptation in
357 clinical/health contexts are yet to be identified and may be lower than the T_{rectal} of 38.5°C (+1.5°C from
358 baseline), commonly stated as necessary for adaptation during active HA (Daanen et al., 2017; Gibson et al.,
359 2020). Accordingly, the steam sauna pods may have merit for this application and require further investigation.
360 Experimental work has identified that in young participants increasing core temperature by +1.5°C can be
361 achieved using dry sauna at 80°C (three 15 min exposures [Gryka et al., 2014]) with +2.0°C achieved in older
362 participants at 73°C (30 min continuous exposure). Whilst HR and SR data demonstrate reasonable change
363 (circa +95 b.min⁻¹, +0.7 L.hr⁻¹, respectively), overall, the physiological responses to the portable steam sauna
364 are lower compared to other literature investigating isolated sauna use.

365

366 Within real-world applications, monitoring body temperature is an important safety consideration during heating
367 interventions (Casa et al., 2015). As such, we also considered whether a commercially available temperature
368 monitoring device (i.e., a tympanic membrane thermometer), can be used as an appropriate surrogate to T_{rectal}
369 monitoring. Significant differences were found between measures of T_{rectal} and T_{tympanic} within both passive
370 heating visits, which reduces confidence in the ability for temperature to be monitored accurately using a
371 tympanic membrane device. Temperature at the tympanic membrane is 0.5-0.7°C lower than the temperature
372 at the rectum at rest (Cotter et al., 1995; Ganio et al., 2009). In the present study, T_{tympanic} demonstrated
373 consistently lower mean temperatures (~1.1-1.2°C difference vs. T_{rectal}) and low-moderate correlations with
374 T_{rectal} . Whilst T_{tympanic} has been demonstrated to track the increase in T_{rectal} during indoor exercise in the heat
375 (Ganio et al., 2009), our data does not support this response during portable steam sauna pod use. This

376 discrepancy is likely affected by T_{tympanic} being assessed at the external auditory canal-tympanic membrane
377 where participants' heads are located outside of the pods. Therefore, users are cautioned to implement a valid
378 measure(s) of assessing core temperature whilst using the steam sauna pod for passive heating.

379

380 Whilst the pods offer logistical (e.g. portable capability) and practical benefits (e.g. easy set up and minimal
381 preparation / monitoring requirements for "plug in and passively heat") for HA implementation compared to
382 HWI, to elicit the desired physiological responses, alterations to the use of the portable sauna pod may be
383 required. A larger physiological strain during passive heating can be achieved when the heating follows prior
384 exercise i.e., core temperatures maintained $>38.5^{\circ}\text{C}$, $\text{HR} >130 \text{ b}\cdot\text{min}^{-1}$, $\text{SR} >1.0 \text{ L}\cdot\text{h}^{-1}$ (Ashworth et al., 2023;
385 Campbell et al., 2022; Kirby et al., 2021; Scoon et al., 2007; Stanley et al., 2015). Post-exercise passive heating
386 (commonly via HWI) has demonstrated efficacy for inducing heat adaptation and enhancing physiological
387 responses in athletes (Zurawlew et al., 2018, 2016), military personnel (Ashworth et al., 2023) and the elderly
388 (Waldock et al., 2021). Given the apparently comparable responses and adaptations between post-exercise
389 HWI and sauna interventions (Ashworth et al., 2023; Campbell et al., 2022; Kissling et al., 2022), the pods now
390 require investigation to evaluate if T_{rectal} can be increased or maintained $>38.5^{\circ}\text{C}$ following exercise.

391

392 **4.3 Limitations and future directions**

393 Future studies should make direct comparisons across new and existing active and passive heating methods
394 (e.g., portable infra-red systems, dry/wet saunas), and investigate how post-exercise use of the steam sauna
395 pods may induce adaptation. Further to this, the pods may be a beneficial tool to elicit pre-exercise responses
396 (Mee et al., 2018). Due to no female participants in this study, we acknowledge these data are directly relevant
397 to recreationally trained, young healthy males only, and thus further investigation is warranted into responses
398 across other populations who may consider passive heating as a worthwhile intervention (e.g., older cohorts,
399 females, clinical groups, untrained or highly trained athletes). In addition, only a narrow range of common
400 physiological responses were measured and examination of a wider array of thermally relevant dependent
401 variables is required as well as understanding the range of thermal conditions incurred inside the pod. Finally,
402 repeated exposure studies using the portable sauna (i.e., HA/heat therapy) are now required to determine
403 whether the low cost, home-based intervention can induce thermally driven adaptations for athletes,
404 occupational workers (e.g., military) and/or the general public.

405

406 **5.0. Conclusion**

407 Commercially available, low cost and portable steam sauna pods generate reliable environmental conditions,
408 across pre-programmed heat stress settings 5-9. The highest setting is able to achieve a stable temperature
409 of 44°C for ~ 50 min and a RH of 99% for ~ 60 min. The highest setting also provides reliable, modest
410 adjustments in physiological responses between-day with increases in core temperature of $+0.7^{\circ}\text{C}$ achieved
411 over a 60 min intervention. However, compared to other sauna interventions, lower environmental and rectal
412 temperatures are achieved using the sauna pods for passive heating. Therefore, further investigations are
413 required to determine the efficacy when implemented following exercise and also during heat acclimation.

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419

420 **Declarations of interest**

421 None

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576 **Figures and Figure legends**

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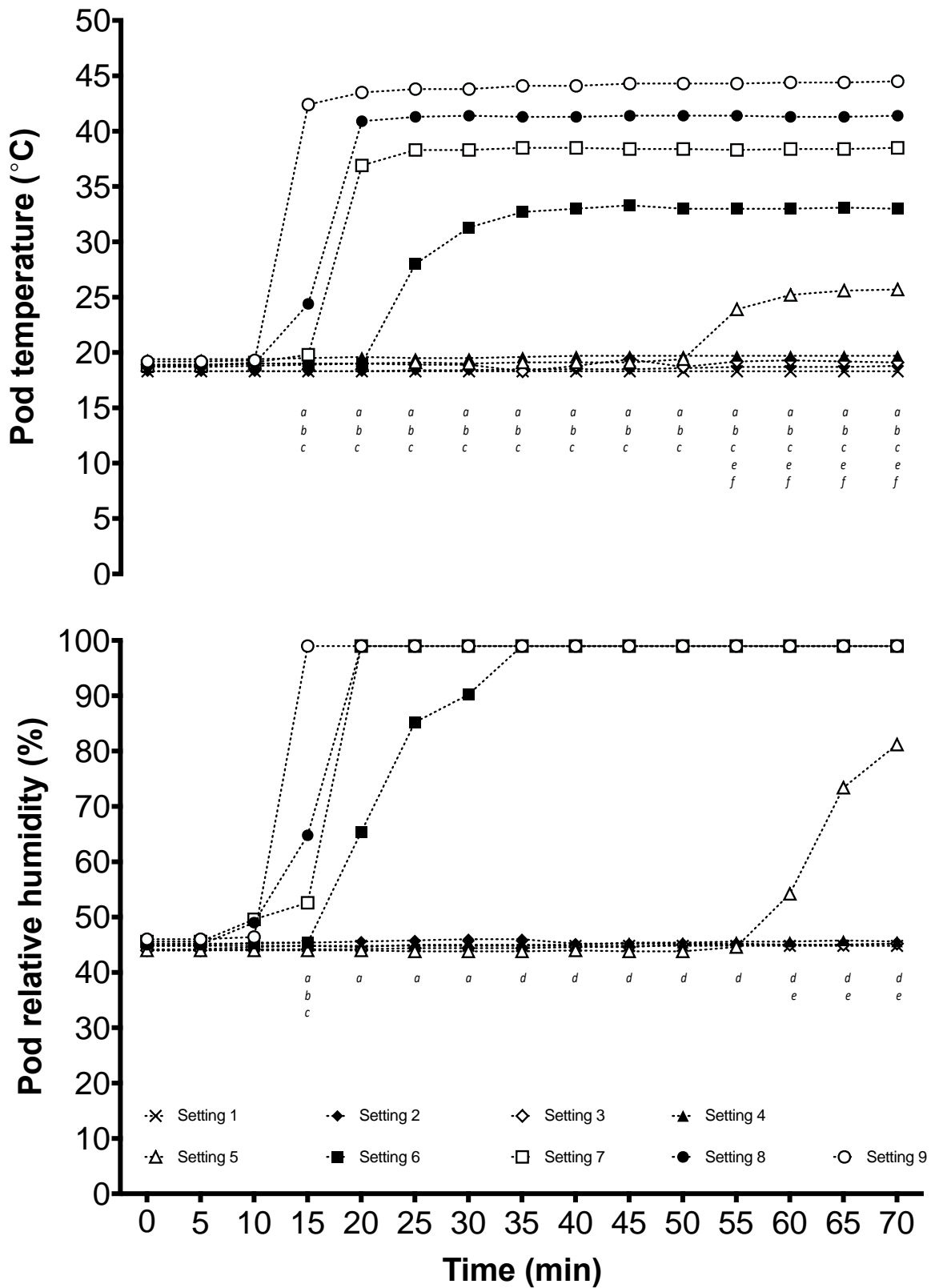
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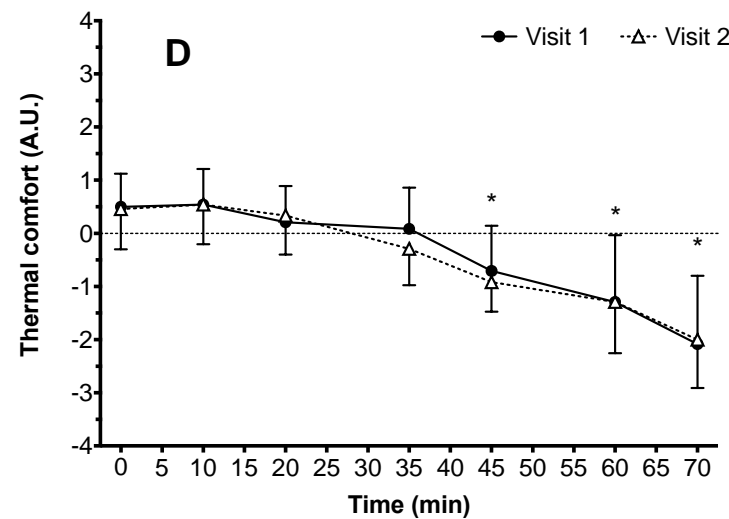
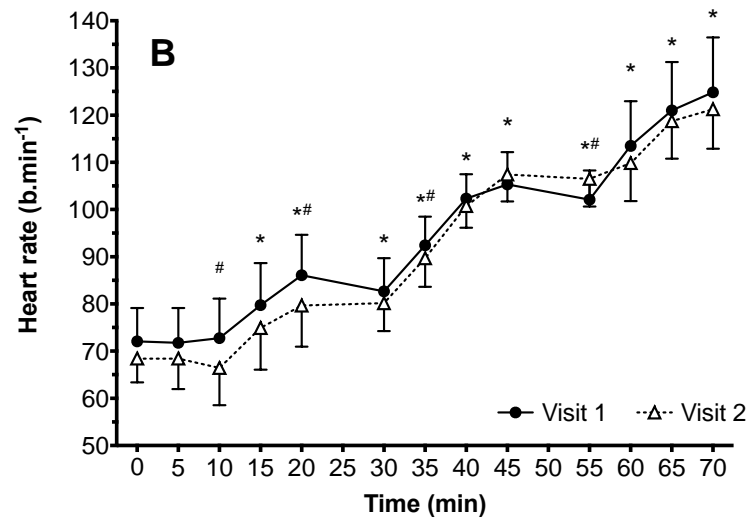
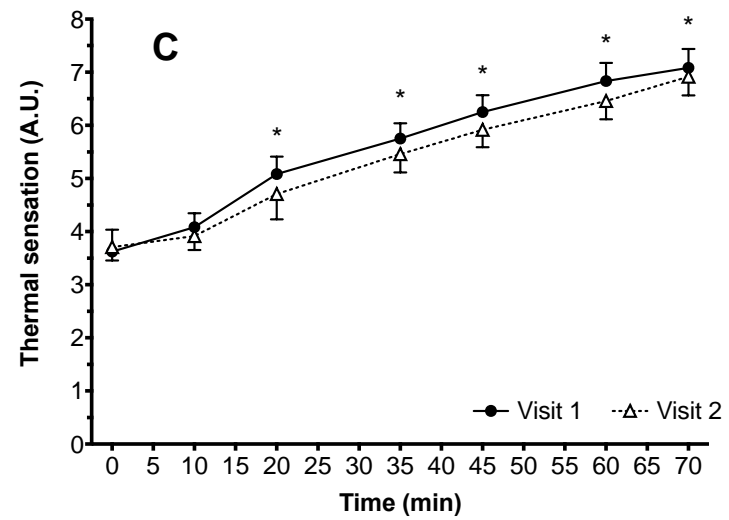
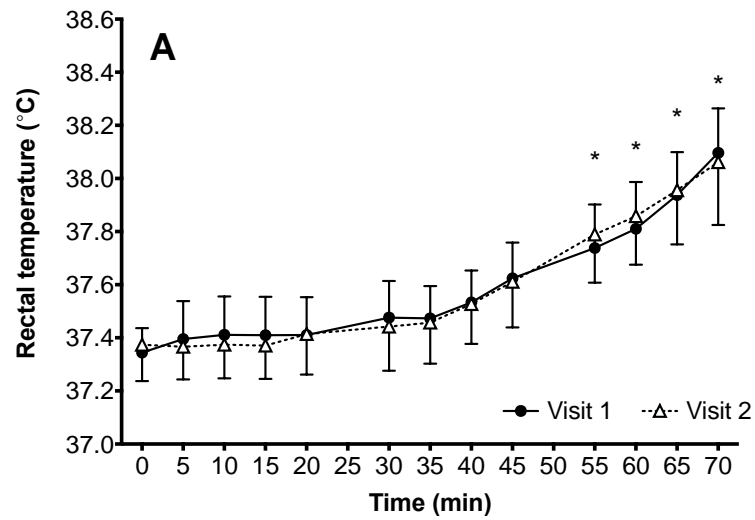


588 **Figure 1.** The portable steam sauna pod system (left: image of open portable sauna with seat inside and
589 water steam container outside, right: image with participant inside the sealed system).



591

592 **Figure 2.** Mean pod temperature (T_{pod} ; top) and relative humidity (RH_{pod} ; bottom) across settings 1-9 (note:
 593 standard deviation data removed for clarity). Note: significant differences ($p < 0.05$) between sauna pod levels
 594 are indicated by: $a = 1-6$ vs. $7-9$, $b = 7-8$ vs. 9 , $c = 7$ vs. 8 , $d = 1-5$ vs. $6-9$, $e = 1-4$ vs. 5 , and $f = 5$ vs. 6 .



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Figure 3. Mean \pm standard deviation physiological and perceptual responses (A: T_{rectal} = rectal temperature; B: HR = heart rate; C: $T_{\text{sensation}}$ = thermal sensation; D: T_{comfort} = thermal comfort) over the course of passive heating ($n = 12$). Note: * denotes difference from 0 min ($p < 0.05$), # denotes a difference between visit 1 and visit 2 ($p < 0.05$).

599 **Table 1.** Mean \pm SD inter-unit reliability data for T_{pod} and RH_{pod} data across the five sauna pods for settings 1-9.

Setting	Conditions	Sauna pods					Mean Bias \pm SD	ICC	TEM (CV %)
		1	2	3	4	5			
1	T_{pod} ($^{\circ}$ C)	18.3 \pm 0.0	18.4 \pm 0.0	18.3 \pm 0.0	18.2 \pm 0.0	18.2 \pm 0.0	0.0 \pm 0.0	0.71	0.0 (0.1%)
	RH_{pod} (%)	44 \pm 0	46 \pm 0	44 \pm 0	46 \pm 0	44 \pm 0	0 \pm 0	-	0 (0.0%)
2	T_{pod} ($^{\circ}$ C)	18.6 \pm 0.2	18.3 \pm 0.1	18.6 \pm 0.2	18.5 \pm 0.2	18.6 \pm 0.2	0.0 \pm 0.1	0.86	0.1 (0.4%)
	RH_{pod} (%)	46 \pm 1	45 \pm 0	46 \pm 0	45 \pm 1	45 \pm 1	0 \pm 1	0.46	0 (0.9%)
3	T_{pod} ($^{\circ}$ C)	18.9 \pm 0.5	19.2 \pm 0.1	18.9 \pm 0.1	18.7 \pm 0.4	19.3 \pm 0.3	0.1 \pm 0.3	0.56	0.2 (1.1%)
	RH_{pod} (%)	44 \pm 0	45 \pm 1	46 \pm 0	44 \pm 0	44 \pm 0	0 \pm 0	0.61	0 (0.7%)
4	T_{pod} ($^{\circ}$ C)	19.7 \pm 0.1	19.8 \pm 0.1	19.3 \pm 0.3	19.6 \pm 0.2	19.6 \pm 0.1	0.0 \pm 0.2	0.58	0.1 (0.6%)
	RH_{pod} (%)	45 \pm 1	45 \pm 0	45 \pm 0	45 \pm 1	45 \pm 1	0 \pm 1	0.56	0 (0.9%)
5	T_{pod} ($^{\circ}$ C)	20.4 \pm 3.1	21.2 \pm 2.8	21.0 \pm 2.9	20.8 \pm 2.9	20.6 \pm 2.6	0.1 \pm 0.4	0.99	0.3 (1.5%)
	RH_{pod} (%)	47 \pm 12	50 \pm 13	50 \pm 12	50 \pm 12	51 \pm 12	1 \pm 1	1.00	1 (1.4%)
6	T_{pod} ($^{\circ}$ C)	28.3 \pm 6.8	28.7 \pm 6.4	28.3 \pm 6.6	28.6 \pm 6.1	28.6 \pm 6.6	0.1 \pm 0.9	0.99	0.6 (2.3%)
	RH_{pod} (%)	83 \pm 23	83 \pm 23	84 \pm 22	84 \pm 23	84 \pm 23	0 \pm 2	1.00	1 (1.9%)
7	T_{pod} ($^{\circ}$ C)	34.5 \pm 7.9	34.4 \pm 8.2	34.1 \pm 8.2	33.9 \pm 8.2	34.0 \pm 8.1	0.1 \pm 0.4	1.00	0.3 (1.1%)
	RH_{pod} (%)	88 \pm 21	88 \pm 21	88 \pm 21	89 \pm 21	88 \pm 22	0 \pm 1	1.00	1 (1.4%)
8	T_{pod} ($^{\circ}$ C)	37.5 \pm 8.3	37.4 \pm 8.3	36.4 \pm 9.5	36.6 \pm 9.4	36.7 \pm 9.6	0.2 \pm 1.7	0.99	1.2 (4.9%)
	RH_{pod} (%)	89 \pm 20	89 \pm 20	89 \pm 20	89 \pm 20	89 \pm 20	0 \pm 1	1.00	1 (1.2%)
9	T_{pod} ($^{\circ}$ C)	40.8 \pm 8.9	40.2 \pm 8.9	40.4 \pm 9.2	40.5 \pm 9.1	40.5 \pm 9.0	0.1 \pm 0.5	1.00	0.4 (1.0%)
	RH_{pod} (%)	92 \pm 18	91 \pm 19	91 \pm 20	91 \pm 20	92 \pm 19	0 \pm 1	1.00	1 (1.1%)

Note: SD = standard deviation, T_{pod} = pod temperature, RH_{pod} = pod relative humidity, ICC = intraclass correlation coefficient, TEM = typical error of measurement, CV = coefficient of variation.

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602 **Table 2.** Mean \pm SD physiological and perceptual data, and reliability statistics for sauna visit 1 and 2 (n = 12).

Measure	Visit 1	Visit 2	Mean Bias \pm SD	95% LoA (upper, lower CI)	<i>p</i>	Correlation (<i>r</i>)	ES (Hedge's <i>g</i>)	TEM (CV)	
Physiological data									
T_{rectal} (°C)	Mean	37.61 \pm 0.19	37.60 \pm 0.20	0.01 \pm 0.14	0.54 (0.26, -0.28)	0.84	0.77	0.0	0.10 (0.3%)
	Peak	38.10 \pm 0.26	38.08 \pm 0.35	0.01 \pm 0.18	0.71 (0.34, -0.33)	0.81	0.88	0.1	0.13 (0.3%)
	Δ	+0.75 \pm 0.28	+0.69 \pm 0.48	0.07 \pm 0.32	0.96 (0.45, -0.51)	0.65	0.84	0.1	0.17 (37.6%)
T_{tympanic} (°C)	Mean	36.5 \pm 0.2	36.4 \pm 0.3	0.2 \pm 0.3	1.4 (0.5, -0.8)	0.15	0.23	0.4	0.2 (0.7%)
	Peak	37.6 \pm 0.3	37.5 \pm 0.3	0.1 \pm 0.3	1.3 (0.5, -0.8)	0.21	0.36	0.3	0.2 (0.6%)
	Δ	+1.1 \pm 0.3	+1.3 \pm 0.7	0.2 \pm 0.8	2.7 (1.5, -1.1)	0.29	0.05	0.2	0.5 (70.7%)
HR (b.min⁻¹)	Mean	96 \pm 11	94 \pm 10	2 \pm 4	16 (6, -9)	0.16	0.94	0.2	3 (2.9%)
	Peak	126 \pm 17	122 \pm 13	3 \pm 6	24 (9, -15)	0.10	0.96	0.2	4 (3.3%)
	Δ	+52 \pm 13	+54 \pm 14	2 \pm 11	44 (23, -20)	0.65	0.67	0.1	8 (16.7%)
MAP (mmHg)	Mean	100 \pm 6	95 \pm 7	5 \pm 4	17 (-14, 4)	0.00	0.82	0.8	3 (3.3%)
	Peak	113 \pm 9	104 \pm 8	9 \pm 9	37 (-28, 10)	0.01	0.40	1.1	7 (6.3%)
	Δ	-12 \pm 7	-10 \pm 9	2 \pm 11	41 (-18, 23)	0.49	0.15	0.3	7 (%)
SR (L.hr⁻¹)	0.7 \pm 0.3	0.7 \pm 0.4	0.0 \pm 0.1	0.4 (0.2, -0.2)	0.75	0.97	0.0	0.1 (10.8%)	
Perceptual data									
T_{sensation} (A.U)	Mean	5.8 \pm 0.3	5.6 \pm 0.5	0.3 \pm 0.5	2.1 (0.8, -1.3)	0.07	0.17	0.0	0.4 (7.3%)
	Peak	7.1 \pm 0.5	6.9 \pm 0.6	0.2 \pm 0.5	2.0 (0.8, -2.0)	0.16	0.57	0.3	0.4 (5.4%)
	Median (IQR)	6.0 (2)	5.5 (1.5)	-	-	-	-	-	-
T_{comfort} (A.U)	Mean	-0.5 \pm 1.2	-0.6 \pm 1.1	0.1 \pm 0.8	3.1 (1.5, -1.6)	0.71	0.82	0.1	0.6 (-)
	Peak	1.0 \pm 1.3	0.7 \pm 1.1	0.3 \pm 1.0	3.8 (1.6, -2.2)	0.36	0.73	0.2	0.7 (-)
	Min	-2.3 \pm 1.4	-2.0 \pm 1.4	0.3 \pm 1.1	4.3 (2.5, -1.8)	0.30	0.73	0.2	0.8 (-)
	Median (IQR)	-0.5 (2.1)	-0.5 (1.3)	-	-	-	-	-	-

Note: SD = standard deviation, LoA = limits of agreement, CI = confidence interval, *r* = Pearson correlation coefficient, ES = effect size, TEM = typical error of measurement, CV = coefficient of variation, T_{rectal} = rectal temperature, T_{tympanic} = tympanic temperature, HR = heart rate, MAP = mean arterial pressure, SR = sweat rate, T_{sensation} = thermal sensation, A.U = arbitrary unit, T_{comfort} = thermal comfort, Δ = change, IQR = Interquartile range.